

Date: Tuesday, 4/25/2006 7:35:33 AM  
 User: Kim Johnston

## Process Sheet

SPLIT B

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 26795 **B**  
 Estimate Number : 11125  
 P.O. Number : **N/A** Part Number : D34033  
 This Issue : 4/25/2006 S.O. No. : **N/A** Drawing Number : D3403 REV B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : **N/A** Type : MACHINED PARTS Drawing Revision : B  
 Previous Run : 26586 Material : **N/A** Qty: **44** Um: Each  
 Written By : **See Comment Below** Due Date : 5/31/2006  
 Checked & Approved By : **06.04.25**  
 Comment : Est Rev:A 05.08.31 New issue KJ/JLM  
 Est Rev:B 06-03-07 As per Rev B JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.1833 f(s)/Unit Total: 10.9980 f(s)

Material: AISI 303 SS Bar Ø0.750

(M303R0.750)

Identify for D3403-3

Batch: **M100915****M101580****115"****MS 06/07/27****RB 06/06/27**

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA558 &amp; Dwg D3403

Folio Rev: **AA** Dwg Rev: **B**

2-Deburr

**m.f.****06/07/31****MS 06/07/27****06/06/27****50**

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

**MS 06/07/27****50**

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

**MS 06/07/28****50**

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: **ST434****RB 06/08/01****(50)**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/08/07

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 26795

Part Number: D34033

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

50  
R 06/08/02

Job Completion



C206108102



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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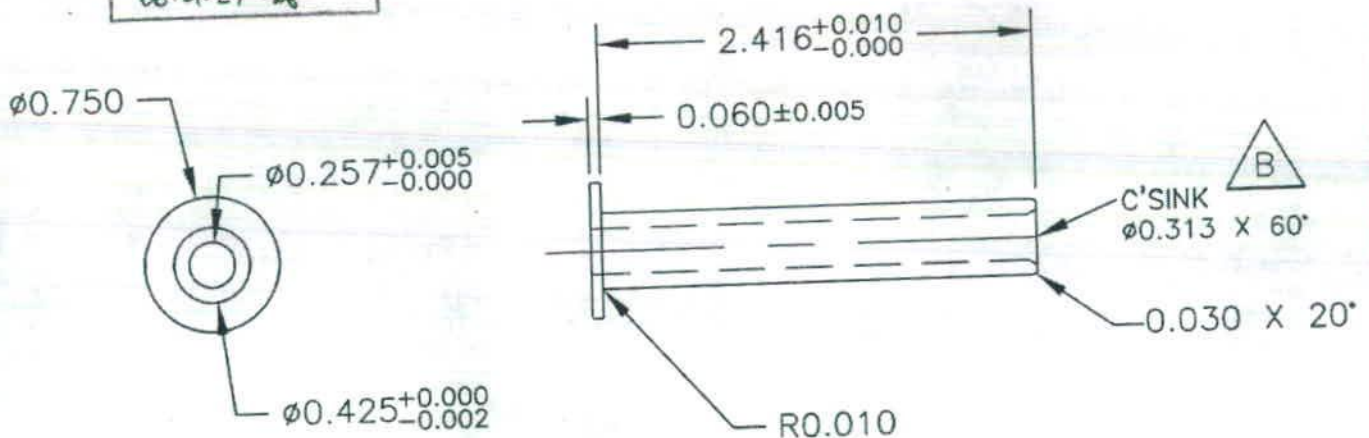
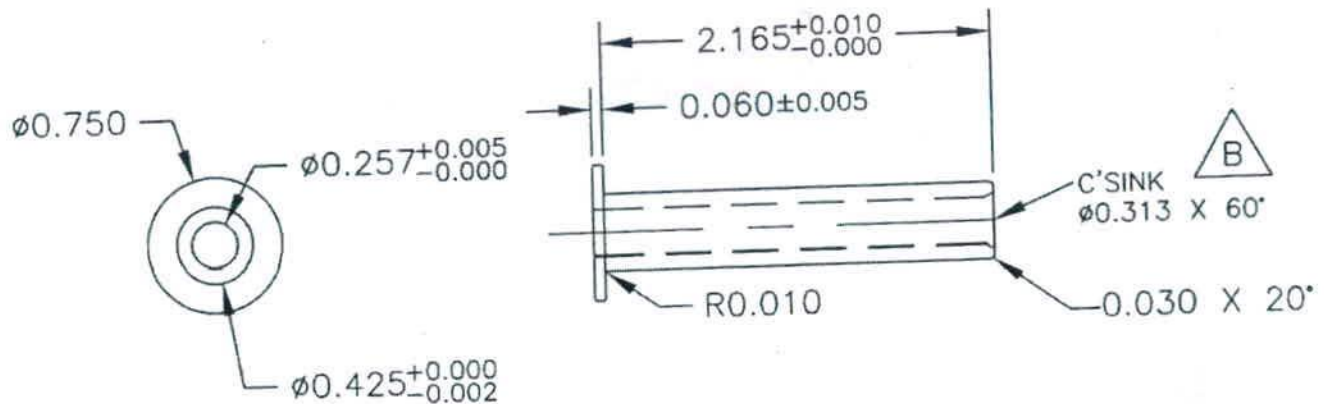
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B
CHECKED	<i>PH</i>	APPROVED	<i>PH</i>	DRAWING NO. D3403	SHEET 1 OF 1
DATE	06.01.23	TITLE	BUSHING	SCALE	1:1
A	05.03.07	NEW ISSUE			
B	06.01.23	ADD COUNTERSINK			

**RELEASED**06.01.23 *PH***D3403-1 BUSHING****D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL: 0.750 AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICEWORK ORDER  
NO. 26795

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